

SYSTEM DATA SHEET

Sikafloor® Pronto RB-58

Highly crack bridging, fast curing, waterproofing system for flooring applications

PRODUCT DESCRIPTION

Sikafloor® Pronto RB-58 is a slip resistant, fast curing, highly crack bridging, waterproofing, coloured floor covering based on reactive acrylic resins

USES

Sikafloor® Pronto RB-58 may only be used by experienced professionals.

Suitable for indoor and outdoor trafficable, slip resistant wearing layers, concrete and asphalt multi-storey and underground car-parks top and intermediate decks, turning areas and ramps.

CHARACTERISTICS / ADVANTAGES

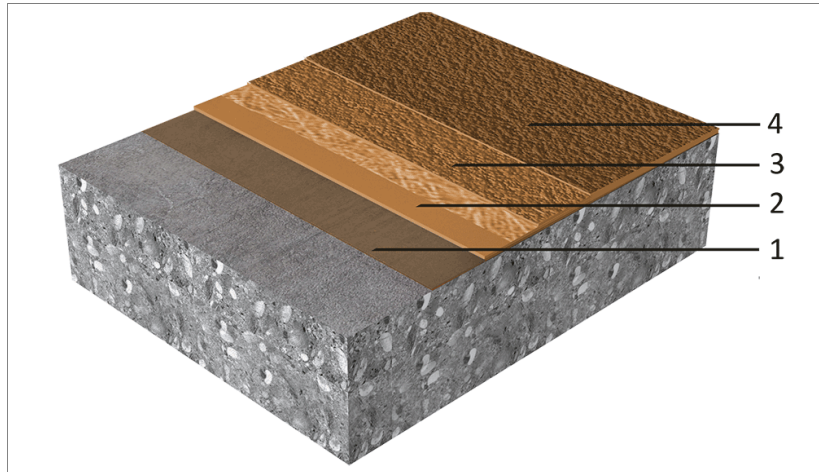
- Dynamic crack bridging up to 0.5mm, class B 4.2 (-20°C)
- Waterproof
- Very fast curing even at low temperatures
- Good abrasion resistance
- Good mechanical and chemical resistance
- Solvent-free
- Suitable for concrete and asphalt surfaces under special treatment

APPROVALS / STANDARDS

- Surface Protection System OS 10 according to DIN V 18026 (Rili-DAFstb), Kiwa Polymer Institut GmbH, report No. P 11012-E
- Dynamic crack-bridging classification B 4.2 (-20°C) according to DIN EN 1062-7 part of EN 1504, Report No. P 8498-2a, KIWA Polymer Institute, Germany, October 2014.
- Static crack bridging class A4 (width of the crack >1250 µm) at -10 °C according to DIN EN 1062-7 part of EN 1504, Report No. P 10729-1a-E, KIWA Polymer Institute, Germany, March 2017.
- Fire classification Cfl-s1 in accordance with DIN EN 13501-1, Report No.PB-Hoch-120467, Hoch Institute, Germany, March 2012
- Fire classification B roof (T1) in accordance with DIN EN 13501-1 and DIN EN 13501-5, Report No.KB-Hoch-150157-2, Hoch Institute, Germany, March 2015
- Slip resistant test report, class R11 V4 according to DIN 51130, Roxeler Institute, Germany, December 2015
- Slip resistant test report, Coefficient of friction $\mu = 0.47$ according to DIN 51131, Roxeler Institute, Germany, December 2015

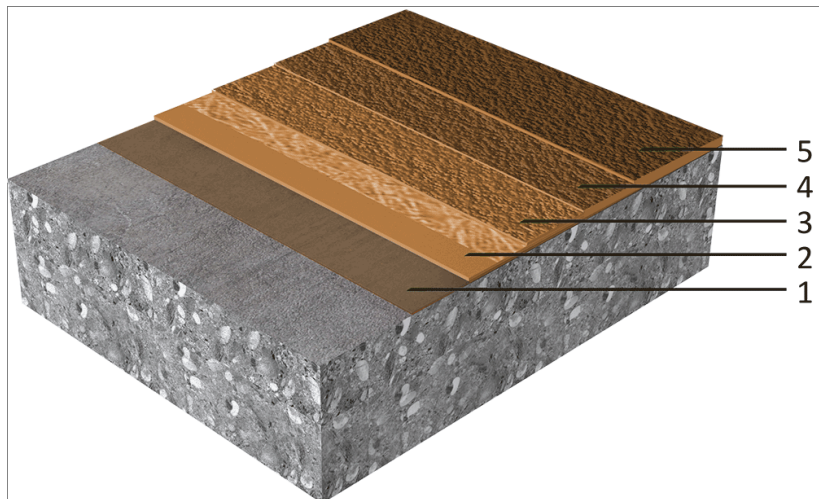
SYSTEM INFORMATION

System Structure



Sikafloor® Pronto RB-58 system (~ 4–6 mm) / Application on horizontal surfaces

1. Primer	Sikafloor®-10 Pronto N
2. Base coat- encapsulation layer & Fleece	Sikafloor®-32 Pronto & Sika Reemat Premium (weight ~225gr/m ²)
3. Wearing coat & broadcasting in excess	Sikafloor®-32 Pronto (filled 1:2 with Sikafloor®-Pronto Filler) & quartz sand or coloured quartz sand (0.6-1.2mm)
4. Top coat	Sikafloor®-18 Pronto



Sikafloor® Pronto RB-58 system (~ 4–6 mm) / Application on surfaces with inclination

1. Primer	Sikafloor®-10 Pronto N
2. Base coat- encapsulation layer & Fleece	Sikafloor®-32 Pronto & Sika Reemat Premium (weight ~225gr/m ²)
3. First wearing coat & slight broadcasting	Sikafloor®-32 Pronto (filled 1:2 with Sikafloor®-Pronto Filler) & quartz sand or coloured quartz sand (0.6–1.2mm)
4. Second wearing coat & broadcasting in excess	Sikafloor®-32 Pronto (filled 1:2 with Sikafloor®-Pronto Filler) & quartz sand or coloured quartz sand (0.6–1.2mm)
5. Top coat	Sikafloor®-18 Pronto

Composition	Reactive acrylic resins
Appearance	Slip resistant semi-gloss finish
Colour	Seal / Top coat colours: ~RAL 3003, RAL 5010, RAL 6010, RAL7011, RAL7032, RAL7037
Nominal thickness	~4-6mm

TECHNICAL INFORMATION

Abrasion Resistance	~640 mg (H22 / 1000/ 1000) (7 days / +23 °C)	(EN ISO 5470-1)
Crack Bridging Ability	Dynamic crack bridging up to 0.5mm Static crack bridging > 1250 µm	Class B 4.2 (-20 °C) Class A 4 (-10 °C) (DIN EN 1062-7)
External Fire Performance	B roof T1	(DIN EN 13501-1 and DIN EN 13501-5)
Reaction to Fire	Cfl-S1	(DIN EN 13501-1)
Chemical Resistance	Please refer to the chemical resistance table of sikafloor® 18 Pronto	
Permeability to Water Vapour	Sd = 191m, Class III	(EN 1062-1)
Coefficient of Friction	μ = 0.47	(DIN 51131)
Skid / Slip Resistance	R11 V4	(DIN 51130)

APPLICATION INFORMATION

Consumption

Sikafloor® Pronto RB-58 system (~ 4–6 mm) / Application on horizontal surfaces

Coating System	Product	Consumption
Primer	Sikafloor®-10 Pronto N	1–2 x ~0.4 kg/m ²
Optional -Levelling Mortar (surface roughness up tp 3mm not included in the diagram)	Sikafloor®-10 Pronto N (1 pbw) + Sikafloor®-Pronto Filler (1.5-2.0 pbw)	1.6 kg/ m ² /mm (0.6 kg part A +1 kg Sikafloor®-Pronto Filler)
Base coat & encapsulation layer	Sikafloor®-32 Pronto (without Sikafloor®-Pronto Filler)	~ 1.6 kg/m ²
Fleece	Sika Reemat Premium	
Wearing coat	Sikafloor®-32 Pronto (filled 1:2 with Sikafloor®-Pronto Filler)	~ 3.6 kg/m ²
Broadcasting in excess	Quartz sand or coloured quartz sand (0.6–1.2mm)	~ 4–6 kg/m ²
Top Coat	Sikafloor®-18 Pronto	1 x ~ 0.6–0.8 kg/m ²

Sikafloor® Pronto RB-58 system (~ 4–6 mm) / Application on surfaces with inclination

Coating System	Product	Consumption
Primer	Sikafloor®-10 Pronto N	1–2 x ~0.4 kg/m ²
Optional -Levelling Mortar (surface roughness up tp 3mm not included in the diagram)	Sikafloor®-10 Pronto N (1 pbw) Sikafloor®-Pronto Filler (1.5-2.0 pbw) + 0.5-1.0% Extender T depending on the temperature and the inclination	1.6 kg/ m ² /mm (0.6 kg part A +1 kg Sikafloor®-Pronto Filler)
Base coat & encapsulation layer	Sikafloor®-32 Pronto (without Sikafloor®-Pronto Filler) + 0.5–1.0% Extender T	~ 1.6 kg/m ²
Fleece	Sika Reemat Premium	
First Wearing Coat	Sikafloor®-32 Pronto (filled 1:2 with Sikafloor®-Pronto Filler)	~ 1.3 kg/m ²
Slightly broadcasting	Quartz Sand (0.6–1.2mm)	~ 1–2 kg/m ²
Second Wearing coat	Sikafloor®-32 Pronto (filled 1:2 with Sikafloor®-Pronto Filler)	~ 1.3 kg/m ²
Broadcasting in excess	Quartz sand or coloured quartz sand (0.6–1.2mm)	~ 3–4 kg/m ²
First top coat	Sikafloor®-18 Pronto	1 x ~ 0.5 kg/m ²
Second top coat	Sikafloor®-18 Pronto	1 x ~ 0.3 kg/m ²

Note: For high inclinations 15–20 % the use of Sika® Extender T in the base coat and the wearing coat might be considered.

Product Temperature

Please refer to the individual product data sheets

Ambient Air Temperature

0 °C min. / +30 °C max.

Relative Air Humidity

~ 80 % r.h. max.

Dew Point

Beware of condensation!
The substrate and uncured floor must be at least 3 °C above dew point to

reduce the risk of condensation or blooming on the floor finish.

Substrate Temperature	0 °C min. / +30 °C max.		
Substrate Moisture Content	When performing application work with Sikafloor® Pronto RB-58, the substrate moisture content must not exceed 4 % pbw measured by Tramex. Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).		
Waiting Time / Overcoating	Before applying Sikafloor®-32 Pronto on Sikafloor®-10 Pronto N allow:		
	Substrate temperature	Minimum	
	+5 °C	70 min	
	+10 °C	55 min	
	+20 °C	50 min	
	+30 °C	35 min	
	Before applying Sikafloor®-18 Pronto on Sikafloor®-32 Pronto allow:		
	Substrate temperature	Minimum	
	+5 °C	80 min	
	+10 °C	60 min	
	+15 °C	50 min	
	+20 °C	45 min	
	+25 °C	35 min	
	+30 °C	30 min	
Applied Product Ready for Use	Temperature	Foot traffic	Full traffic
	0 °C	~50 min	~2 hours
	+10 °C	~50 min	~2 hours
	+20 °C	~40 min	~1 hour
	+20 °C	~30 min	~1 hour

PRODUCT INFORMATION

Packaging	Please refer to the individual product data sheets		
Shelf Life	Please refer to the individual product data sheets		
Storage Conditions	Please refer to the individual product data sheets		

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Please refer to :

- Sika® Information Manual Mixing & Applications of Flooring systems
- Sika® Information Manual Evaluation and Preparation of Surfaces for Flooring systems

LIMITATIONS

- Freshly applied Sikafloor® Pronto RB-58 must be protected from damp, condensation and water for at least 1 hour.
- Use spark proof mixing equipment for internal applications.
- Always ensure good ventilation when using Sikafloor® Pronto RB-58 in a confined space.

- In order to ensure optimum curing during internal applications the air must be exchanged at least seven times per hour. During application and curing use a forced fresh air supply / exhausting of fumes with appropriate equipment (spark-free / explosion-proof).
- Systems based on reactive acrylic resins exhibit a characteristic odour during application and prior to achieving full cure, once fully cured they are taint free. All unpackaged goods should be removed from the area of the works during application. Do not apply in the presence of foodstuffs. Any foodstuffs, whether packaged or not, should be completely isolated from the flooring works during the application process and until the products are fully cured.
- For exact colour matching, ensure the Sika® -Pronto Pigment in each area is applied from the same control batch number.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin. If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may

adversely affect the finish. For heating use only electric powered warm air blower systems.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

MAINTENANCE

CLEANING

Please refer to the Information Manual Sikafloor®-Cleaning Regime

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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